



# **BEHARRA SILICA SAND PROJECT**

# **PROPOSAL CONTENT DOCUMENT**

**MARCH 2023** 

TETRISENVIRONMENTAL



## **Document Details**

Proposal Title: Beharra Silica Sand Project		
Proponent Name:	Perpetual Resources Ltd (ASX: PEC)	
Document Type:	Proposal Content Document	

# **Authority**

I hereby certify that; this document has been prepared on behalf of Perpetual Resources and accurately reflects the intention of the Beharra Silica Sand Project.

Al Ismy

Signed:

Name: Robert Benussi, Managing Director, Perpetual Resources Limited

Date: 24 March 2023

## **Document Control**

Document	Version	Reason for Issue	Date	Author	Review/Approved
	1	Draft for internal review	10/03/2023	Tetris Environmental Pty Ltd	Tetris Environmental Pty Ltd
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# 1. INTRODUCTION

## 1.1 BACKGROUND

Perpetual Resources Limited (PEC) is proposing to develop the Beharra Silica Sand Project (the Proposal), a silica sand operation approximately 300 km north of Perth, 96 km south of the port town of Geraldton and 25 km southeast of Dongara in the Shire of Irwin in Western Australia (Figure 1-1).

The Proposal is expected to generate a >99.5% + SiO<sub>2</sub> purity silica sand product at a production rate of nominally 1.5 Million tonnes per annum (Mtpa).

### 1.2 PURPOSE

The purpose of this document is to provide the necessary information to identify the content of the Proposal for the purposes of Part IV of the *Environmental Protection Act 1986* (EP Act).

## 1.3 **PROPONENT**

The proponent of the Proposal is:

Perpetual Resources Limited (ASX: PEC)

Level 2, Suite 16, 420 Bagot Road, Subiaco WA 6008

ABN: 82 154 516 533





Figure 1-1 Proposal Location



# 2. **PROPOSAL CONTENT DESCRIPTION**

Table 2-1 provides the general content of the Proposal including a description of proposed activities. Detailed elements relating to the Proposal are described in Table 2-2.

A map of the Proposal and the proposed Development Envelope is presented in Figure 2-1.

Proposal title	Beharra Silica Sand Project			
Proponent name	Perpetual Resources Limited			
Short description Perpetual Resources Limited is proposing to develop the Beharra Silica Sa Project, a high-grade silica sand extraction and processing operation, located is km north of Perth and 96 km south of the port town of Geraldton in West Australia.				

### Table 2-1 General Proposal Content Description

#### Table 2-2 Proposal Content elements

Ele	ement	Location	Proposed extent
Ph	ysical elements		
1. 2.	Mining Void, Infrastructure Area (Processing Plant, Administration Buildings, LV Carpark, HV Workshop, Minor Chemical Storages Laydown Yard)	Figure 2-1	Clearing up to 590 ha within a 784 ha Development Envelope on M 70/1406, with the disturbance footprint comprising of a 554 ha above water table mine area, a 30 ha processing and infrastructure area and a 6 ha access road. Utilisation of existing gazetted road network Brand Highway and Mt Adam's Road for transport of goods and services to site and Silica product from site.
3.	Mine Access Road		
Со	nstruction elements	S	
Groundwater Abstraction		Figure 2-1	Abstraction of no more than 0.1 GLpa from local bore in the infrastructure domain.
Op	erational elements		
Mining Method		Figure 2-1 Figure 2-2	2 Mtpa open cut quarry pit using a small fleet of conventional excavator and articulated dump trucks, one bulldozer.
Power Generation			Diesel with the potential to transition to other sources such as gas or solar ~2 MWpa
Processing			Wet beneficiation process plant, 2 Mtpa throughput for 1.5 Mtpa ore.
Groundwater Abstraction			Abstraction of no more than 0.6 GLpa from local bore/s within the infrastructure domain.
Sta	aged Clearing		Up to 100 ha in first two years then incremental clearing at a rate of up to 20 ha per year.



Proposal elements with greenhouse gas emissions			
Proposal elements	Total predicted emissions	Average	
	over LOM (tCO <sub>2</sub> -e)	annual	
		emissions	
		over LOM	
		(tCO <sub>2</sub> -e/yr)	
Power Station Emissions	178,638	5,582	
Mining Fleet Emissions	40,309	1,260	
Haulage Emissions	289,978	9,062	
Land Clearance Emissions	15,886	496	
TOTAL	524,812	16,400	
Rehabilitation			

#### Rehabilitation

Once mine cell is completed, mine cells will be immediately rehabilitated. To increase the stability of the rehabilitated pit, the angles of the post mine pit wall will be reduced using backfilled waste and reject material.

The remainder of the waste and reject material will be backfilled to the pit floor.

Once the cell has been backfilled, track dozers will be used to recontour the surface. The surface will then be ripped to mitigate soil compaction, using a tyne to a depth of 0.6-1.0 m. Topsoil will be spread over the surface to a depth of 200 mm to 300 mm, and stockpiled vegetative material will then be evenly spread over the topsoil to protect the soil surface from erosion.

#### Commissioning

Commissioning of the process plant subject to approvals under Part V of the EP Act 1986.

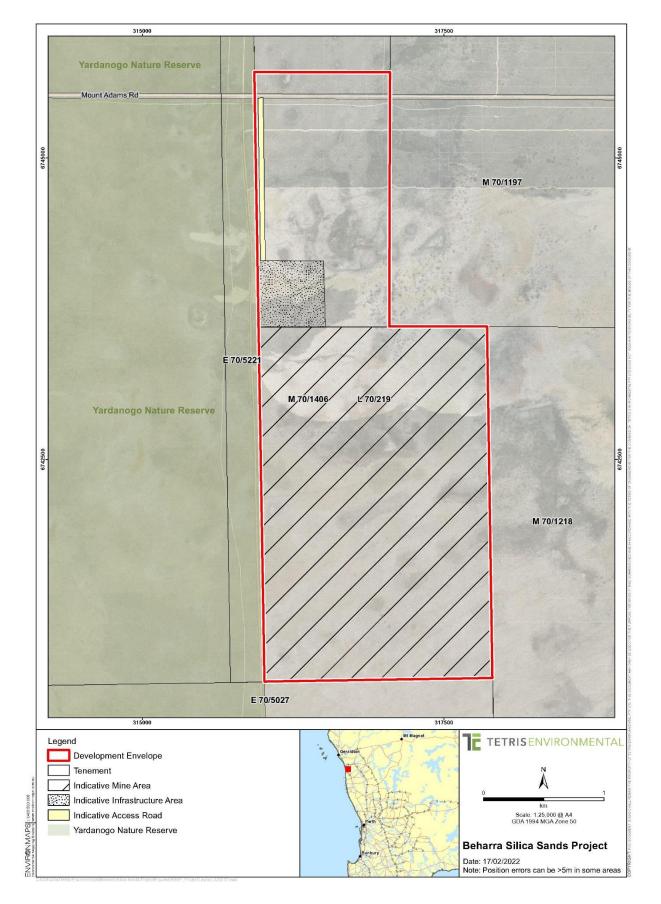
#### Decommissioning

Removal of related infrastructure within one year of cessation of operations (excluding periods of care and maintenance)

### Other elements which affect extent of effects on the environment

Proposal time	Maximum Project Life	~33 years
	Construction phase	~6 months
	Operations phase	~32 years
	Decommissioning phase	~6 months





### Figure 2-1 Proposal layout



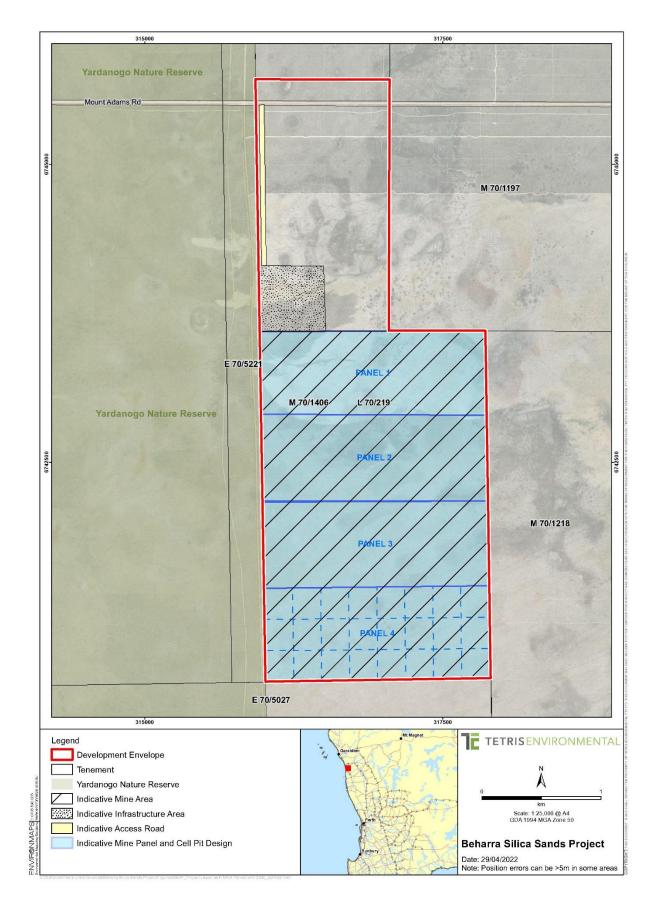


Figure 2-2 Mine panel layout